



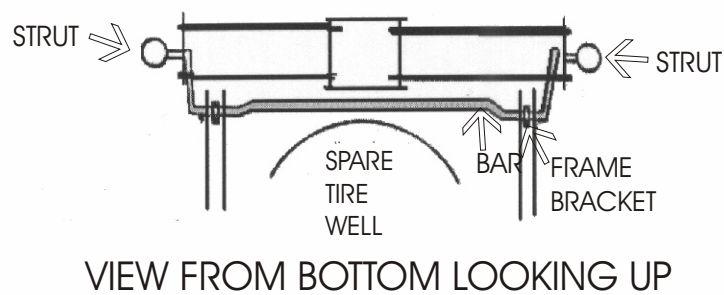
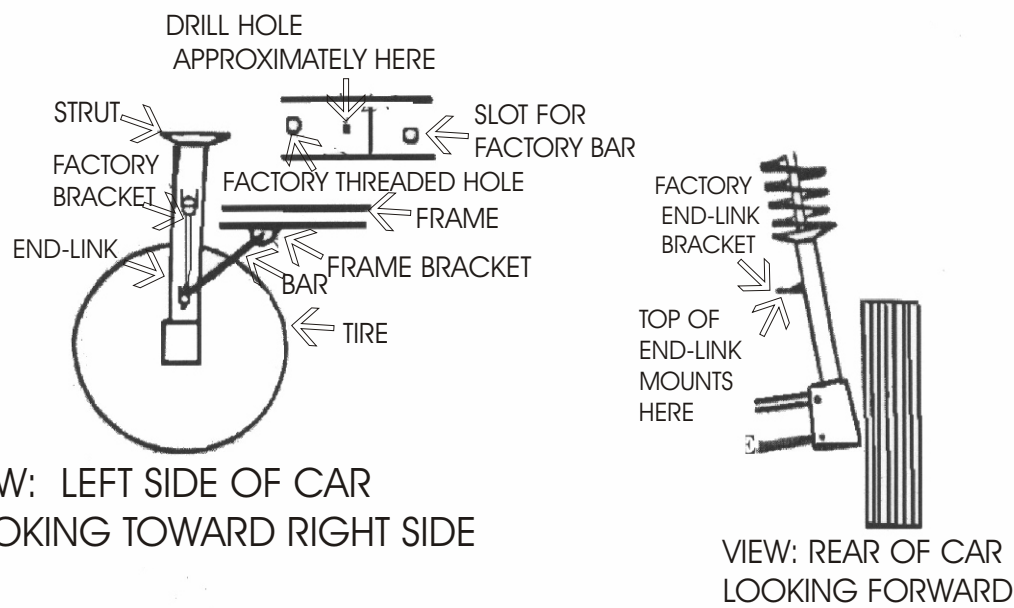
DIRECTIONS 409 FORD TAURUS REAR

- STEP #1.** This bar is similar in design to the factory rear bar. It mounts using the factory installed mounting locations. On the frame there is a threaded hole and a slot used to mount the factory bar. We will use the threaded hole only. Another hole will have to be drilled for mounting the frame brackets, see bottom of frame view on reverse side, using the 3/8" x 1" NC bolt, attach frame bracket to the frame using the threaded hole. Now that the bracket is mounted, the location of the other hole can be marked and drilled. Do this on both sides. The approximate location is 1/2" forward of the slot as shown on reverse side. **NOTE: DO NOT DRILL A 3/8" HOLE. THE HOLE SHOULD BE 1/4" SO THAT THE SELF-TAPPING BOLT WILL HAVE MATERIAL TO MAKE THREADS IN.**
- STEP #2.** Install sway bar behind rear suspension with arms pointing forward. The center section must go over tail pipe and gas tank filler hose. Attach bar to frame using D shaped bushings and frame brackets. Use the threaded bolt in the threaded hole and the self-tapping bolt in the hole that was just drilled. See reverse side. **NOTE: the dip in the center section of the bar points toward the top.**
- STEP #3.** Attach ends of bar to factory brackets on struts using end-link assemblies. Have someone bounce rear end of car while visually inspecting bar. Make sure that bar does not interfere with suspension. As we cannot supervise your installation or driving we cannot be responsible for more than the cost of the kit.

HARDWARE

- | | |
|------------------------------|----------------------|
| 2- RH 017 End-Links | 2- RH 508 D-Bushings |
| 2- RH 040 Brackets | 2- RH 214 Bolts |
| 2- RH 203 Self-Tapping Bolts | 4- RH 104 Washers |
| 2- RH 402 U-Bolts | |

DIRECTION 409



HOW TO INSTALL A U-BOLT

