



Part #364

8-17-2005

- STEP 1.** Assemble end-link so as to connect bar angle bracket as illustrated. Only start the lock-nut.
- STEP 2.** Assemble the mid-section hanger as illustrated, located near the bar bends. Do not assemble the U-bolt yet. Tighten the lock-nut at the top of the assembly until the bushings are mildly compressed. Cut off any excess thread.
- STEP 3.** Position bar assembly under the car (while the car is resting normally on its springs.) Arms should be forward. Hook the bottom of the angle brackets onto the curved ledge on the rear of the suspension arms. Tie mid-section of bar up to underside of car with a piece of string to facilitate marking. Mark back of the suspension arms through angle bracket holes. Mark frame bottom through frame bracket holes (check exact spacing with the U-bolt.) Drill the holes in the rear of the suspension arms and in the frame bottom with a 3/8" drill bit.
- STEP 4.** Free the angle bracket from the end-link assemblies and bolt them to the suspension arms. Reassemble the end-links and tighten the lock-nuts until the assembly is snug.
- STEP 5.** Start a lock-nut on one end of the U-bolt and insert the other leg through one hole in the frame bracket then into the frame structure. Maneuver until it reappears through the other drilled hole and the other end of the frame bracket. Secure with another lock-nut. Tighten both to 10 ft./lb.
- STEP 6.** Installation is now complete. Check all fastenings for suitable tightness. Have someone bounce the rear of the vehicle so that you can make sure all parts clear throughout the suspension travel distance.
- STEP 7.** Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

**NOTE:** For best balance and better control, this kit should be used in conjunction with our front bar kit. Alternate longer hanger bolts and spacers are supplied to be used on 1987 and later models that have the larger diameter mufflers that hang lower.

**HARDWARE:**

2 RH 507	Bushings	2 RH 063 Tubes
2 RH 078	Tubes	2 RH 040 Brackets
2 RH 222	Bolts	2 RH 034 Plates
4 RH 109	Washers	2 RH 034B Plates
2 RH 307	Lock-Nuts	6 RH 214 Bolts
2 RH 041	Brackets	10 RH 304 Lock-Nuts
4 RH 107	Washers	2 RH 402 U-Bolts
2 RH 022	Angle Brackets	2 RH 212 Bolts
4 RH 500	Bushings	2 RH 019 End-Links
2 RH 068	Tubes	10 RH 104 Washers
2 RH 208	Bolts	

# DIRECTION 364

